

Telefon: +45 5854 7217 info@bjornhammer.dk \* www.bjornhammer.dk

Rev. 0 – 01/2018

## PRESSURE REDUCING VALVE FOR WATER

## **EUROBRASS 143 PN25**



Direct acting pressure reducing valve piston operating with pressure compensation system

Main body and components made in brass alloy in conformity to UBA

PN 25 – Max inlet pressure 25 bar

Outlet pressure range 0,5 – 6 bar

Factory setting 3 bar

Maximum working temperature: 80° C

Stainless steel seat

Stainless steel bar (sizes higher than 1")

NBR rubber parts

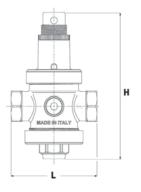
Designed for use with water and air

Pressure gauge connections 1/4"

Threaded FF ISO 228

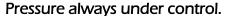
Available sizes: from 1/2" (DN15) to 4" (DN100)

External sand blasted brass or nickel plated



	Item N	Size	DN	H mm	L mm	Weight Gr
	433948 004	1/2″	15	120	75	790
	433948 006	3/4"	20	150	85	1130
	433948 008	1″	25	160	90	1340
	433948 010	1″1⁄4	32	220	125	2090
_	433948 011	1″½	40	220	130	2150
	433948 012	2″	50	250	140	3100

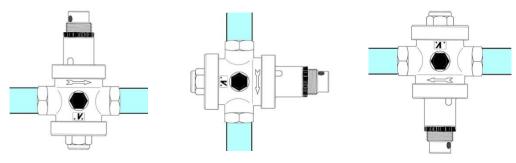






Telefon: +45 5854 7217 info@bjornhammer.dk \* www.bjornhammer.dk

## **INSTALLATION GUIDELINES**



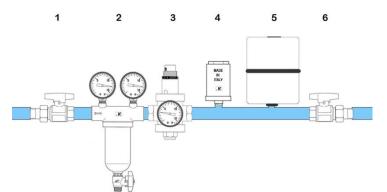
The pressure reducers EUROBRASS 143 don't get the effects, in their functioning, of gravity force; therefore they can be installed in the plant in any position:

Pressure reducing valves can be damaged by dirty water; therefore we advise to install a self-cleaning filter upstream before the pressure reducer, in order to protect the valve and any other mechanism (thermostatic mixers, taps, etc.).

When there is a device which produce or store hot water or pipes are exposed to sudden changes in temperature, an increase of outlet pressure may occur; this event is due to the raise in pressure that follows the temperature rising: an expansion vessel between downstream the pressure reducing valve will avoid this problem.

We recommend moreover to install a Stopshock valve to prevent water hammer which would damage the inner parts of the pressure reducer and other devices in the waterworks

Scheme recommended for the installation of pressure reducers:



1	hal	1.45	l
ı –	bal	ıva	ive

- 2 Self-cleaning filter
- 3 Pressure reducing valve
- 4 Water hammer absorber
- 5 Expansion tank
- 6 ball valve







All pressure reducers are tested before being packaged; during the proof they are pre-set at the outlet pressure of 3 bars; outlet pressure can be easely adjusted once the pressure reducing valve in installed on site.

In order to modify the outlet pressure, once removed the seal, you should only loosen the fixing ring and turn the spring holder as indicated in the pictures sequence. By turning clockwise the pressure increases, while counter-clockwise the pressure decreases. A right setting should be made while the plant outlet is closed.

**WARNING**: Installation or any change of outlet pressure must be performed by qualified personnel.

